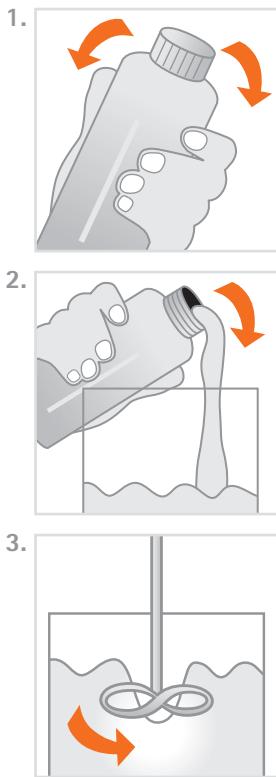


Generative Resin GR-17.1 temporary It

pro3dure
medical

Instructions



1. Product description

pro3dure's generative resin **GR-17.1 temporary It** is a resin for the generative production of long term temporary dental restorations based on image projection systems (≤ 405 nm). The formulation of **GR-17.1 temporary It** is optimized for the requirements of a robust production guaranteeing constant high quality. The **GR-17.1 temporary It** is successfully tested for biocompatibility, certainly meets all mechanical and application demands. The material can be used for build processes with layer thicknesses from 50 up to 100 μm . It is recommended to use the pro3dure medical curing device **CD-1** or **CD-2** for post curing.

2. Processing

- **GR-17.1 temporary It** bottles should be well shaken before use (fig 1) or stored on a roller.
- Make sure that **GR-17.1 temporary It** material is temperature adjusted up to 23 °C to 30 °C.
- Carefully pour **GR-17.1 temporary It** into the vat of the image projection unit (fig 2).
- Bubbles can be removed with a cleaned spatula or by a recoater routine.
- If it is possible, always store a bottle **GR-17.1 temporary It** in your production unit in order to avoid temperature differences during refilling.
- For the build parameter adjustment please refer to the machine data sheet.
- After the build process is finished a direct post treatment is recommended. If this cannot be guaranteed leave the produced objects in the liquid **GR-17.1 temporary It** resin.
- After cleaning of the parts with isopropanole $\geq 97\%$ (approx. 3-5 min. in an ultrasonic bath) the objects are postcured in an adequate light curing unit (e.g. pro3dure's **CD-1** or **CD-2** for a period of 10 min.) in a protective gas atmosphere.
- The dental objects generated out of the generative resin **GR-17.1 temporary It** can be coated and repaired as usual.
- Impurity due to operation mistakes cannot be excluded. With respect to the low viscosity of the resin it is possible to filtrate the **GR-17.1 temporary It**. It is recommended to filtrate and stir up the resin on a regular base (fig 3). To avoid bubbles let **GR-17.1 temporary It** rest for 1 hour before usage.

Contains: Alkoxilated bisphenole-A-dimethacrylate, initiators, dyes and stabilisers.

3. Important

- To avoid detrimental effects on material quality do not expose the liquid material to irradiation under any circumstances.
- Deviations from the described manufacturing process may lead to different mechanical and optical properties of the **GR-17.1 temporary It** material.
- Ensure personal protective gear during processing.
- Caution: Polymerised resins are chemically resistant - avoid stains on clothing!
- Avoid any contact with skin and eyes. In case of accidental contact, rinse with adequate running water, consulting a doctor if necessary.
- The lot number and the best before date are indicated on each **GR-17.1 temporary It** packaging. In case of claims please always indicate the lot number of the product. Do not use the product after expiry of the best before date.

Safety advice

pro3dure medical GmbH is not liable for any damages caused by improper application of the material. To be used by trained specialist personnel for the purpose indicated only.

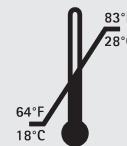
pro3dure medical GmbH

Am Burgberg 13
D - 58642 Iserlohn
Tel. +49 (0)2374 920050-0
Fax +49 (0)2374 920050-50
info@pro3dure.com
www.pro3dure.com

Product description:
photopolymerizable
resin for the pro-
duction of long term
temporary dental
restorations by image
projection systems
(≤ 405 nm)

Technical data:

- Colours:
A1, A2, A3
- Density:
ca. 1.4 g/ml
- Viscosity:
ca. 3 Pa s
- Green flex modulus:
Elastic modulus:
ca. 1300 MPa
Flexual strength:
ca. 55 MPa
Elongation at break:
ca. 11 %
- Post cured
material: (depends
on postcuring unit)
Elastic modulus:
ca. 5100 MPa
Flexual strength:
ca. 110 MPa
Elongation at break:
ca. 4 %
- Hardness:
> 85 Shore D
- Storage:



Ordering information:

Standard packing:

500 g bottle, color: A1

item no.: D1001612

500 g bottle, color: A2

item no.: D1001613

500 g bottle, color: A3

item no.: D1001614

1kg bottle, color: A1

item no.: D1001441

1kg bottle, color: A2

item no.: D1001442

1kg bottle, color: A3

item no.: D1001443

These data result from measurements of a representative sample, which were determined within the scope of our quality assurance.

**GR-17.1
temporary It**

idea to product.

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